



FLAMING RIVER

Each of our products is designed to incorporate new parts... absolutely nothing is rebuilt. This ensures we can maintain stringent quality standards, improve the design and offer long range product availability. Over the past 15 years, we have designed many award winning products including the tilt steering column program which won the SEMA Best New Street Rod Product Award.

STEERING COLUMNS

All new • All stainless • 3 year/36,000 mile warranty

Classic Series Keyed Tilt Steering Columns

Flaming River now offers all new tilt columns featuring original GM ignition and key assembly. This classic design places the lock cylinder at the original GM location. Columns have all new components.

DESCRIPTION	Paintable Mill Finish	Black Finish	Polished SS Finish
30" Column, floor shift- 1" DD	FR30001-30	FR30001-30BK	FR30001-30SS
32" Column, floor shift- 1" DD	FR30001-32	FR30001-32BK	FR30001-32SS
33" Column, floor shift- 1" DD	FR30001	FR30001BK	FR30001SS
33" Column, floor shift- 1" 48	FR30002	FR30002BK	FR30002SS
30" Column, gearshift - 1" DD	FR30101-30	FR30101-30BK	FR30101-30SS
33" Column, gearshift- 1" DD	FR30101	FR30101BK	FR30101SS
33" Column, gearshift- 1" 48	FR30102	FR30102BK	FR30102SS

Note: The 33"-1" 48 spline columns are direct fitment for 67-72 GM A-Body cars (Chevelle/El Camino, Skylark/GS, Cutlass/442, Tempest/GTO) and the 69-81 GM F-Body (Camaro/Firebird)



Classic Series Tilt Steering Columns

DESCRIPTION	Paintable Mill Finish	Polished SS
30" Column, floor shift- 2" OD	FR20005	FR20005SS
32" Column, floor shift- 2" OD	FR20006	FR20006SS
35" Column, floor shift- 2" OD	FR20007	FR20007SS
30" Column, gearshift - 2" OD	FR20021	FR20021PL
33" Column, gearshift - 2" OD	FR20022	FR20022PL
35" Column, gearshift - 2" OD	FR20029	FR20029PL
60-72 Chevy truck- w/neutral	FR20030	FR20030PL



STEERING COLUMN ACCESSORIES

DESCRIPTION	PART NO.
Factory Style Column Clamp 2"	FR20114
Column Drop 2" Diameter 3-1/2" Polished	FR20108PL
Column Drop 2" Diameter 2-1/2" Polished	FR20107PL
Floor Mount 2" Diameter	FR20101
Floor Mount 1-1/2" Diameter	FR20100
Floor Mount Firewall Cover	FR20100CVR



STEERING U-JOINTS

Not all steering u-joints are the same! Flaming River produces show quality U-joints that are manufactured with NO compromise in safety and quality. Choose from the CNC machined aircraft steel Billet-Joint or high luster 303 Stainless U-Joints that are extremely durable and can be polished.

Box/Column	Shaft	Billet-Joint	Stainless
9/16" - 26	3/4" DD	FR1709DD	FR2509DD
1" - 48	3/4" DD	FR1712DD	FR2512DD
3/4" - 36	3/4" DD	FR1715DD	FR2515DD
3/4" DD	3/4" DD	FR1716DD	FR2516DD
1" DD	3/4" DD	FR1717DD	FR2517DD

OEM STYLE FLEXIBLE COUPLING "RAG" JOINT

These flexible couplings are used in many OEM style applications to absorb vibration and power steering noise.

DESCRIPTION	PART NO.
3/4" DD x 3/4"-30 spline, for FR Power Box Conversion	FR1951
.770 Round x 3/4"-30	FR1949



FR1951
"Rag" Joint

Stainless U-Joint
shown with show
quality polish

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POWER RACK AND PINION CRADLE KITS

The most complete power conversion kit. Flaming River's cradle system kits start with a quick ratio rack and pinion and mounting cradle, then add universal joints, intermediate shaft, support bearing with mounting bracket, and mounting fasteners. For the interior you get a tilt steering column with wiring connectors, and mounting accessories.



APPLICATION

67-68 Camaro Small Block Complete Installation Kit
69 Camaro Small Block Complete Installation Kit
67-68 Camaro Big Block Complete Installation Kit
67-68 Camaro Big Block Complete Installation Kit
68-72 Chevelle and A Body GM Complete Installation Kit
65-70 Mustang w/tilt column for original Ford steering wheel

PART NO.

FR303PW
FR304PW
FR303PWB
FR303PWB
FR313KT
FR300PW1

Designed with the Street Rodder in mind!

NEW!



MUSTANG II POWER STEERING SYSTEM

The first new power rack designed with the street rodder in mind. The rack comes with the pump and pulley so the system is properly calibrated. The rack uses the Mustang II 16" center mounts, the FR1601 outer ends and, of course is dimensionally interchangeable with the 74-78 rack. Rack is designed for maximum front end vehicle weight of 1,750 lbs.

APPLICATION

Mustang II Power Rack 16" w/Pump (V-belt)
Mustang II Power Rack 16" w/Pump (Serpentine belt)

PART NO.

FR1530-V
FR1530-S

QUICK RATIO 5.0L MUSTANG RACK & PINION



Need more responsive steering for your 79-93 5.0? This quick ratio rack (15:1) requires just 3 1/3 turns lock to lock, 25% faster than stock.

Part No. FR1520

RACK AND PINION

Power and Manual

We offer a full line of BRAND NEW Rack & Pinions for a variety of applications.

Flaming River racks are ALL NEW UNITS... NOT REBUILT! and are designed with the highest quality castings and components.

Applications include: custom built, popular OE configurations in manual and power, and custom racks from stock.

APPLICATION

71-72 Pinto manual rack & pinion
74-78 Mustang II manual rack & pinion
Omni Rear Steer manual rack & pinion 45"
79-93 5.0L Mustang Manual rack and Pinion only
79-93 5.0L Mustang Manual rack and Pinion Deluxe Installation Kit
79-93 Mustang mount power rack & pinion- Quick ratio

PART NO.

FR1501
FR1502
FR1507-2
FR1503
FR1890
FR40002KT

**ALL NEW UNITS...
NOT REBUILT!**



STEERING BOXES

Flaming River steering boxes are manufactured using new castings and components. New designs update and improve on the old OE models. Produced with improved bearings, heavier castings and precision worm for improved road performance and durability.

APPLICATION

Manual Steering Boxes

Vega Style steering box- steel- standard ratio
Vega Style steering box- chrome- standard ratio
Mopar steering box- quick 16:1 ratio
Mustang '67-'70 steering box- quick 16:1 ratio

Power Steering Boxes

12:1 Power Box 4 Bolt Mount
14:1 Power Box 4 Bolt Mount

PART NO.

FR1500
FR1500-C
FR1540
FR1498

FR1560
FR1561



PITMAN ARM

Vega style pitman arm commonly used in straight axle steering installations. Manufactured from aircraft steel alloy with double tapered mounting hole for street rods.

DESCRIPTION

Vega Style 6" Pitman Arm

Standard Finish

FR1493

Polished Chrome

FR1493PL



Some parts are not legal for sale or use in California on any pollution controlled motor vehicle.

GRANT

GRANT Steering Wheels

Grant Products manufactures custom steering wheels that add personal style to any car or truck. Grant has always offered innovative products, fine quality, distinctive style, solid value and a wide selection of designs to express your individual personality.



THE HERITAGE COLLECTION

14-3/4" diameter with 2-1/2" dish and Grant logo on horn button

DESCRIPTION	PART NO.
Heritage Deluxe, Black grip, polished aluminum 2-spoke	15871
Heritage Deuce, Black grip, polished alum. 2-spoke w/simulated half-moon horn ring	15851
Heritage Diablo, Mahogany grip, 3-spoke w/flamed design	15802



MAHOGANY GT WHEELS

Mahogany wood finger grip. 14" diameter, 3" dish.

DESCRIPTION	PART NO.
Formula GT, Polished aluminum 3-spoke design	704
Formula GT, Silver anodized aluminum 3-spoke design	714
Touring GT, Silver anodized 4-spoke design	724



COLLECTOR'S EDITION LEATHER

Hand-stitched genuine black leather rim with finger grips. Polished aluminum spokes with trim ring. 14" diameter, 3-3/4" dish.

DESCRIPTION	PART NO.
3-spoke wheel	1130
4-spoke wheel	1150



FORMULA 1

The grips are hand-stitched leather grained vinyl. The spokes are black anodized aluminum. 13-3/4" diameter, 3-1/2" dish.

DESCRIPTION	PART NO.
Black (13-1/2" diameter)	1044
Black/Red	1067
Black/Grey	1066



COLLECTOR'S EDITION MAHOGANY

Beautiful hand rubbed mahogany wood rim with finger grips. Polished aluminum spokes with trim ring. Three and four spoke designs.

DESCRIPTION	PART NO.
14-1/2" diameter, 3" dish, 3-spoke	1170
14-3/4" diameter, 3-3/4" dish, 4-spoke	1177
14-1/2" diameter, 3" dish - Black stained wood grip 3-spoke	1178



F/X MODEL

Dark high gloss wood design rim (high-density polyurethane) with aluminum spokes.

DESCRIPTION	PART NO.
13-3/4" dia., 3-3/4" dish, Polished Spokes	737
13-3/4" dia., 3-3/4" dish, Silver Satin Spokes	729
13" dia., Polished Spokes	727

LEMANS WHEELS

Black or mahogany grip with polished aluminum 4-spoke design. 14" diameter, 3-3/4" dish.

DESCRIPTION	PART NO.
Black hand grip	1070
Mahogany wood grip	1071



ELITE GT

The wheels feature hand stitched black leather grained vinyl grip and highly polished aluminum spokes with a trim ring. 14" diameter, 3-3/4" dish.

DESCRIPTION	PART NO.
3-spoke wheel	739
4-spoke wheel	742



FORMULA GT

The grips are hand-stitched leather grained vinyl. The spokes are black anodized or polished aluminum.

DESCRIPTION	PART NO.	DESCRIPTION	PART NO.
Black anodized spokes		Polished aluminum spokes	
12" diameter, 3" dish	772	13" diameter, 3" dish	771
13" diameter, 3" dish	773	14" diameter, 3-1/2" dish	789
14" diameter, 3-1/2" dish	774	Silver spokes	
		13" diameter, 3" dish	763
		12" diameter, 3" dish	762

GRANT Steering Wheels & Accessories

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GRANT



GT RALLY

Molded cushion grip with a leather grained finish. Silver or black anodized aluminum spokes. 13-1/2" dia., 3" dish.

DESCRIPTION	PART NO.
Silver 3-Spoke	760
Black 3-Spoke	761
Black w/4 Black Spokes	749



GT SPORT

Thick black foam cushion grip with CRS steel spokes in chrome or matte black finish. 13" dia., 3-1/2" dish.

DESCRIPTION	PART NO.
Chrome	701
Black	702



CLASSIC NOSTALGIA WHEELS

These new wheels are patterned after the old Mopar Tuff Wheel design but looks great on many Muscle Cars of the 60's and 70's.

DESCRIPTION	PART NO.
15" dia., 1-3/4" dish, Walnut finish grip, CRS steel spokes w/satin finish	246
15" dia., 1-3/4" dish, black foam grip, CRS steel spokes w/satin finish	846



4-SPOKE CHALLENGER

Dual-plane 4 spoke wheel with thick black foam cushion grip. The spokes are CRS in matte black, silver, or chrome finish. 13-1/2" diameter, 3" dish.

DESCRIPTION	PART NO.
Black	414
Silver	415
Chrome	440
Hardwood Grip w/Silver Satin Spokes	405



CLASSIC FOAM

Thick foam cushion grip. Spokes are CRS steel in chrome or matte black finish with matching horn button.

DESCRIPTION	PART NO.	DESCRIPTION	PART NO.
Matte black spokes		Chrome spokes	
11-1/2" diameter, 3-3/4" dish	334	10" diameter, 5-1/2" dish	833
13-1/2" diameter, 3-1/2" dish	338	11-1/2" diameter, 3-3/4" dish	834
10-1/4" diameter, 2-1/2" dish (solid spokes)	850	13-1/2" diameter, 3-1/2" dish	838
		12-1/2" diameter, 3-1/2" dish	836
		11-1/2" diameter, 3-3/4" dish (solid spokes)	832



CLASSIC WOOD

The wheels feature hand-polished hardwood, walnut finish with finger grips.

DESCRIPTION	PART NO.
Chrome steel spokes, 13-1/2" diameter, 3-3/4" dish	213
Stainless steel spokes, with Mustang horn button. 15" diameter, 4-1/8" dish	966-0
Stainless steel spokes, with Chevrolet horn button. 15" diameter, 4-1/8" dish	967-0



CLASSIC CHAIN

Wheels feature a welded chain grip with chrome spokes. 11" diameter, 3-1/2" dish.

Part No. 740

PERFORMANCE RACING GT WHEELS

Designed for race cars. These wheels feature two holes to ease the installation of aftermarket switch buttons. Switches not included.

DESCRIPTION	PART NO.
13" dia., vinyl grip, silver anodized aluminum 3-spoke design	663
13" dia., vinyl grip, matte black anodized aluminum 3-spoke design	673



Shown mounted to a Grant Quick Release Hub which is not included.



SHIFT KNOBS

DESCRIPTION	PART NO.
Mahogany	1301
Carbon Fiber	1303
Black Leather	1304
Carbon Fiber	1322
Yellow/Black	1323
Silver/Black	1325



SECURITY SYSTEM

Secure your parked vehicle... the Vehicle Security System allows you to remove the steering wheel when you park your vehicle.

Part No. 2001

STYLING RINGS for AIRBAG WHEELS

The Grant Styling Ring fits over the factory airbag wheel to add style and elegance to your vehicle. Add style and keep the safety of the airbag. See a Parts Pro salesperson for your application.





FLAMING RIVER

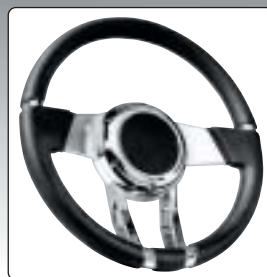
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WATERFALL WHEEL

Classic styling with modern billet accents. Premium Italian Leather - Black, Light Gray, White. Add a unique touch to your Rod! Dia. 13.8" / 6 Bolt.

Available in black, slate gray, light gray and white.

Description	Part No.
Waterfall Wheel - Black	FR20150



WATERFALL Adapter

Description	Part No.
Adapter for FR Column	FR20150HGAD
Adapter for OEM Column	FR20150E



RAPIDS WHEEL

The latest techno design in steering wheels. Billet look with a leather wrap. Horn button included.

Description	Part No.
Rapids Wheel	FR20162

RAPIDS Adapter

Description	Part No.
Rapids Wheel Adapter	FR20162AD



THE BIG SWITCH

Top racers realize that using a low amp switch creates resistance and actually reduces power. Flaming River's heavy duty battery disconnect switch is top of the line designed for complex electrical systems and 16 Volt batteries. Rated at 250 amps continuous service (12/16/24V) and 2500 amps for 5 second surges. The Big Switch is a spring-loaded, vibration resistant waterproof design. Accepted by most sanctioning bodies including IHRA/NHRA. Furnished with an easy-grip T-handle, anodized aluminum bracket and zinc plated mounting hardware.

Description	Part No.
The Big Switch	FR1003
The Big Switch with Lock-out	FR1005
The Big Switch with Removable Key	FR1009
Terminal Covers	FR1003TM



THE BIG SWITCH WITH LEVER KIT

The lever kit allows for remote actuation of the Big Switch. The kit includes an 18" long, diameter aluminum threaded rod, T-handle, mounting bracket and necessary hardware. A "push off" decal is included. Accepted for IHRA/NHRA competition use.

Description	Part No.
The Big Switch with Lever Kit	FR1003-2



CASCADE WHEEL

Radiused Billet Spokes --

A new Curve in steering!

A new classic style! A modular pattern leather grip is highlighted with modern flowing spoke design in billet aluminum. Premium Italian Leather - Also available in Light Gray and Slate Gray. Adds a unique touch to any ride! Dia. 13.8" / 6 Bolt.

Description	Part No.
Cascade Wheel - Black	FR20160



CASCADE Adapter

Description	Part No.
Adapter for FR Column	FR20162AD
OEM Column Adapter	FR20162ADOE

QUICK STEERING WHEEL

DISCONNECT

Remove your steering wheel for ease of entry or security with a quick release disconnect. Available in 3 bolt designs. Splined design fits 3/4" smooth shaft.

Part No. FR20142



SINGLE WIRE SELF POWERED TIMING LIGHT

This self-powered timing light is designed to work without an auxiliary power source which makes it ideal for use with magnetos, rear battery mount race cars, motorcycles, marine, go-karts and all spark ignition systems for single wire hassle-free timing. The light is equipped with a xenon bulb, which generates a bright strobe, as well as a convenient work-light. Durable construction includes a rubber-encased lens and a 48 inch pick up lead. Longer leads are available for industrial applications. Replacement inductive pickups (FR1022) and xenon bulbs (FR1021) are available.

Part No. FR1001



ALTERNATOR/BATTERY KILL SWITCH

Combination Battery and Alternator Kill Switch is designed to completely shut down the battery and charging system in an emergency situation. Ideal for racing, vehicle storage, marine and RV applications. Prevents battery drain, theft and reduces risk of electrical fire. Push Off for emergency shut-down, and color coded to indicate operating position-On or Off, with a durable spring-loaded design. Meets NHRA and SCCA sanctioning body requirements.

Description
Alternator/Battery Kill Switch

Part No.
FR1013

